



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3508-9

Job Sheet 172877



Part No: D3508-9

Job Qty: 10 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No: Reference SO 3501

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV C IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Waterjet		DE 18/02/24
100	Waterjet	8 pcs	3/15/18	3/15/18	0.00	0.73	Waterjet1		DE 18/02/24
110	QC	8 pcs	3/15/18	3/15/18	0.00	0.00	QC2 Waterjet-2		DE 18/02/24
120	QC	8 pcs	3/15/18	3/15/18	0.00	0.00	QC8-2		38
130	Brake NC	8 pcs	3/15/18	3/15/18	0.36	0.44	Brake NC 1		9-89
140	QC	8 pcs	3/15/18	3/15/18	0.00	0.00	QC5		EP
150	Powdercoat	8 pcs	3/16/18	3/16/18	0.00	0.15	Powdercoat3		KBAS 3-02
160	QC	8 pcs	3/16/18	3/16/18	0.00	0.00	QC3		11
170	Packaging	8 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-1	FP002	BEB-818-03-05
180	QC21-SA	8 Ea	3/16/18	3/16/18	0.00	0.00	QC21		DAR 21 MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.3360 sf (.417 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	3	169	0

Part Specifications

Specifications could not be found.

Plex 2/22/18 12:18 PM Dart.Gagnon.Michelle



Container No: S045058



Part: D3508-9

Job No: 172877

Serial No/Batch: S045058

Revision: D3508

Inspector:

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Date: 02/24/18

DART AEROSPACE LTD		Work Order: 172877
Description: Wearplate		Part Number: D3508-9
Inspection Dwg: D3508 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.063	+/-0.010	2.071	1		V. 01-02	
2.813	+/-0.010	2.807	1		Tap	
0.375	+/-0.010	0.370	1			
2.90	+/-0.030	2.90	1			
5.800	+/-0.010	5.797	1			
11.600	+/-0.010	11.596	1			
17.400	+/-0.010	17.400	1			
Ø0.188	+0.005/-0.001	Ø.187	1			
0.300	+/-0.010	0.298	1			
0.300	+/-0.010	0.299	1			
0.038	+/-0.010	0.034	1			

Measured by: ac	Audited by: DAS 38	Prototype Approval:	N/A
Date: 18/02/24	Date: FEB 26 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	